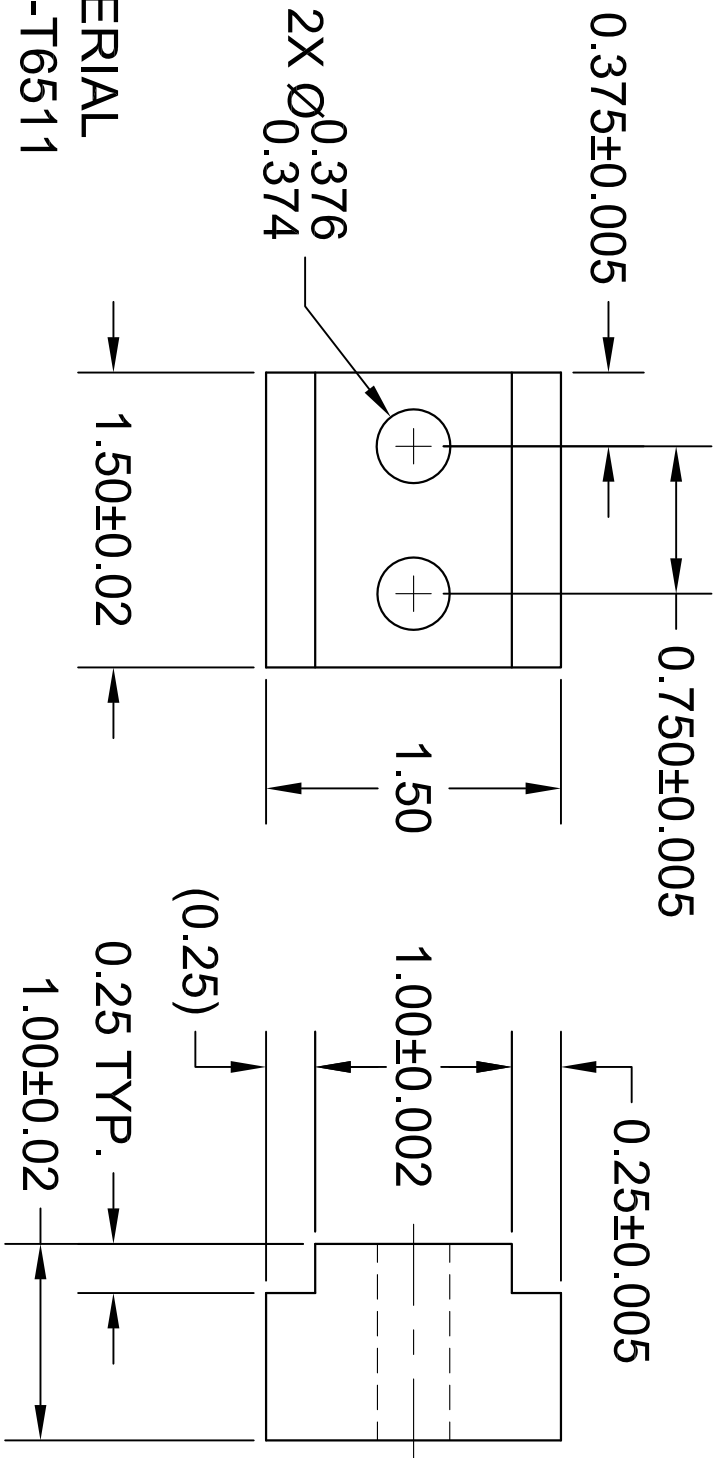


REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED
A	ORIGINAL RELEASE		



**MATERIAL**  
**6061-T6511**  
**ASTM B221-14**

DIMENSIONING & TOLERANCING IN ACCORDANCE WITH ANSI/ASME Y14.5M - 1994

THIRD ANGLE

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UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS ARE INCHES

UNSPECIFIED TOLERANCES

LENGTH

$.0 = \pm .1$

$.00 = \pm .01$

$.000 = \pm .005$

$.0000 = \pm .005$

SURFACE FINISH

RMS 140  $\mu$ in

ANGULAR  $\pm .25^\circ$

UNIVERSITY OF MEMPHIS  
 DEPARTMENT OF ENGINEERING TECHNOLOGY

ALIGNMENT BLOCK

SIZE	DATE	DWG NO	REV
A			

SCALE: 1=1

DRAWN BY: RH

U  
 01/11/14