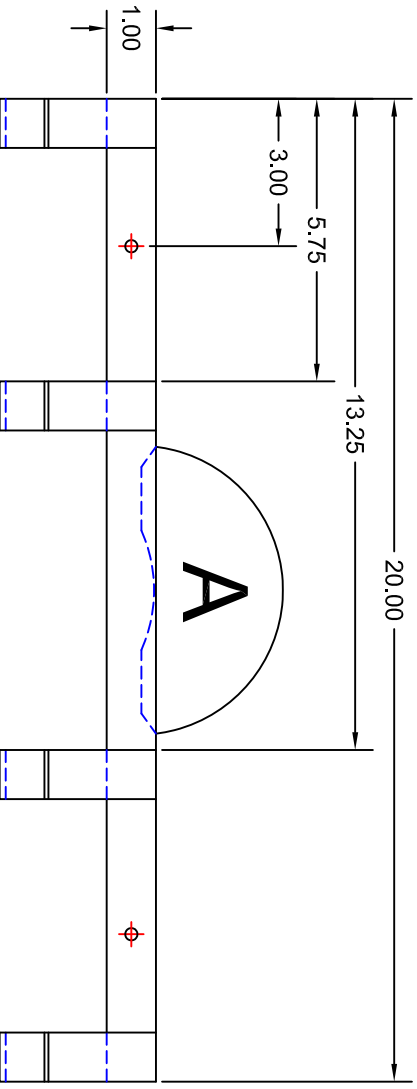


REVISION HISTORY			
REV	DESCRIPTION	DATE	APPROVED
A	ORIGINAL RELEASE	6-122015	



40° OF 1 X 1/26 STEEL PER STUDENT
 PLUS PRACTICE PIECE
 6" ROUND DISK
 1/8 SQ. FT PER STUDENT

WELD AS DEMONSTRATED IN CLASS

DIMENSIONING & TOLERANCING IN ACCORDANCE WITH ANSI/ASME Y14.5M - 1994

THIRD ANGLE

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UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS ARE INCHES

UNSPECIFIED TOLERANCES

LENGTH $.0 = \pm .1$ SURFACE FINISH RMS 140 μ in

$.00 = \pm .01$

$.000 = \pm .005$

$.0000 = \pm .005$ ANGULAR $\pm .25^\circ$

UNIVERSITY OF MEMPHIS
 DEPARTMENT OF ENGINEERING TECHNOLOGY

TECH 1711
 WELDING LAB

SIZE	DATE	DWG NO	REV
A	6-12-2015	COATRACK	A
SCALE: 1/4=1		DRAWN BY: RH	